

D 4728-057

Work Order ID 116306 B116306

\*116306\*

Page 1

Thursday, April 10, 2014 10:49:53 AM

Item ID: D4728-057

Accept

\*N900040100\*

Setup Start \*NS1\*

Revision ID:

Stop \*NS2\*

Item Name: Ps7J1 Jumper

Start Date: 4/10/2014 Start Qty: 2.00

\*2\*

Cust Item ID:

Required Date: 5/9/2014 Req'd Qty: 2.00

\*2\*

Customer:

Reference:

Approvals:

Process Plan: C2Date: 14/04/10

Tooling:

Date:

Run Start \*NR1\*

QC:

Date:

SPC (Y/N):

Date:

Stop \*NR2\*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
D4728	D								

110 0.00

\*110\*

Outsource8

Memo

0.00

Outsource process- Eagle

Issue P/O to Eagle : 23736

Manufacture as per dwg

Certificate of conformity required

C2 14/04/10 25

120

Receive &amp; Inspect for Damage &amp; Mat'l Certs

0.00

\*120\*

Packaging

Memo

0.00

Packaging

Inspect and check certificate of conformity

14/04/10 (5)

130

QC4- 100% Inspect kits for completeness

0.00

\*130\*

QC

Memo

0.00

Quality Control

DAS

27

9-89

14/5/21S

DQA: \_\_\_\_\_ Date: \_\_\_\_\_



## WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: \_\_\_\_\_ Date: \_\_\_\_\_

Work Order update only ☐

Work Order: _____  Part No. _____  NCR No. _____	<b>DISPOSITION</b>  Rework <input type="checkbox"/> Scrap <input type="checkbox"/> Use-as-is <input type="checkbox"/> Suspected Unapproved <input type="checkbox"/>	<b>AGAINST DEPARTMENT/PROCESS</b>  <table style="width:100%;"> <tr> <td>Skid-tube <input type="checkbox"/></td> <td>Crosstube <input type="checkbox"/></td> <td>Water Jet <input type="checkbox"/></td> <td>Engineering <input type="checkbox"/></td> </tr> <tr> <td>Machining <input type="checkbox"/></td> <td>Small Fab <input type="checkbox"/></td> <td>Prod. Eng. Coord. <input type="checkbox"/></td> <td>Quality <input type="checkbox"/></td> </tr> <tr> <td>Thermoforming <input type="checkbox"/></td> <td>Finishing <input type="checkbox"/></td> <td>Rec/Store/Packaging <input type="checkbox"/></td> <td>Other <input type="checkbox"/></td> </tr> <tr> <td>Large Fab <input type="checkbox"/></td> <td>Composite <input type="checkbox"/></td> <td>Supplier <input type="checkbox"/></td> <td></td> </tr> </table>	Skid-tube <input type="checkbox"/>	Crosstube <input type="checkbox"/>	Water Jet <input type="checkbox"/>	Engineering <input type="checkbox"/>	Machining <input type="checkbox"/>	Small Fab <input type="checkbox"/>	Prod. Eng. Coord. <input type="checkbox"/>	Quality <input type="checkbox"/>	Thermoforming <input type="checkbox"/>	Finishing <input type="checkbox"/>	Rec/Store/Packaging <input type="checkbox"/>	Other <input type="checkbox"/>	Large Fab <input type="checkbox"/>	Composite <input type="checkbox"/>	Supplier <input type="checkbox"/>	
Skid-tube <input type="checkbox"/>	Crosstube <input type="checkbox"/>	Water Jet <input type="checkbox"/>	Engineering <input type="checkbox"/>															
Machining <input type="checkbox"/>	Small Fab <input type="checkbox"/>	Prod. Eng. Coord. <input type="checkbox"/>	Quality <input type="checkbox"/>															
Thermoforming <input type="checkbox"/>	Finishing <input type="checkbox"/>	Rec/Store/Packaging <input type="checkbox"/>	Other <input type="checkbox"/>															
Large Fab <input type="checkbox"/>	Composite <input type="checkbox"/>	Supplier <input type="checkbox"/>																

Root Cause	Date	Step	Qty	Description of work order update or non-conformance	Initial Chief Eng	Action Description	Sign & Date	Verification	QC Inspector
Design <input type="checkbox"/>									
Doc/Data <input type="checkbox"/>									
Equip/Tooling <input type="checkbox"/>									
Handling/Pre <input type="checkbox"/>									
Material <input type="checkbox"/>									
Operator <input type="checkbox"/>									
Offset/Setup <input type="checkbox"/>									
Process <input type="checkbox"/>									
Supplier <input type="checkbox"/>									
Training <input type="checkbox"/>									
Transport <input type="checkbox"/>									
Unapproved <input type="checkbox"/>									

### FAULT CATEGORY

<b>Landing Gear</b> <input type="checkbox"/> Bending <input type="checkbox"/> Centre Not Concentric <input type="checkbox"/> Cracks <input type="checkbox"/> Crimp/Kink/Ripple/Wave <input type="checkbox"/> Cuffs <input type="checkbox"/> Crushing <input type="checkbox"/> Heat Treat <input type="checkbox"/> Inspection Strip in Tube <input type="checkbox"/> Marks/Chatter <input type="checkbox"/> Turning Sequence <input type="checkbox"/> Wave/Twist in Tube	<b>General</b> <input type="checkbox"/> Bend <input type="checkbox"/> BOM/Route <input type="checkbox"/> Broken/Damage/Defect <input type="checkbox"/> Burrs <input type="checkbox"/> Contamination <input type="checkbox"/> Countersink <input type="checkbox"/> Cut Too Short <input type="checkbox"/> Drawing <input type="checkbox"/> Drill Holes <input type="checkbox"/> Finish <input type="checkbox"/> Fit/Function	<input type="checkbox"/> Folio/Program <input type="checkbox"/> Grain <input type="checkbox"/> Hardware <input type="checkbox"/> Inspection Incomplete/Unqualified <input type="checkbox"/> Instructions Incomplete/Unclear <input type="checkbox"/> Misaligned/off center <input type="checkbox"/> Mislabeled <input type="checkbox"/> Misread <input type="checkbox"/> Off-set <input type="checkbox"/> Out of Calibration <input type="checkbox"/> Out of Sequence	<input type="checkbox"/> Outside Dimensions <input type="checkbox"/> Over/Under tolerance <input type="checkbox"/> Part Incorrect <input type="checkbox"/> Part Lost/Missing <input type="checkbox"/> Part Moved <input type="checkbox"/> Positioned Wrong <input type="checkbox"/> Power Loss/Surge  <input type="checkbox"/> Pressure/Forced <input type="checkbox"/> Set-up <input type="checkbox"/> Temperature/Cure <input type="checkbox"/> Weld <input type="checkbox"/> Wrong Stock Pulled <input type="checkbox"/> Other    
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**Work Order ID 116306**

Thursday, April 10, 2014 10:49:53 AM

**\*116306\***

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Item ID: D4728-057

Accept

**\*N900040100\***

Setup Start

**\*NS1\***

Revision ID:

Stop

**\*NS2\***

Item Name: Ps7J1 Jumper

Start Date: 4/10/2014 Start Qty: 2.00

**\*2\***

Cust Item ID:

Required Date: 5/9/2014 Req'd Qty: 2.00

**\*2\***

Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run

Start

**\*NR1\***

QC:

Date:

SPC (Y/N):

Date:

Stop

**\*NR2\***Sequence ID/  
Work Center IDOperation  
DescriptionSet Up/  
Run Hours

Tool ID

Tool #

Plan  
CodeAccept  
QtyReject  
QtyReject  
NumberInsp.  
Stamp

140

Identify as per dwg & Stock Location: MFH

0.00

**\*140\***

Packaging

Memo

0.00

Packaging

5xDAS  
28  
9-89

MAY 20 2014

150

QC21- Final Inspection - Work Order Release

0.00

**\*150\***

QC

Memo

0.00

Quality Control

14/5/21 dfmf  
14-5-21

DQA: \_\_\_\_\_ Date: \_\_\_\_\_



## WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: \_\_\_\_\_ Date: \_\_\_\_\_

Work Order update only ☐

Work Order: _____  Part No. _____  NCR No. _____	<b>DISPOSITION</b>  Rework <input type="checkbox"/> Scrap <input type="checkbox"/> Use-as-is <input type="checkbox"/> Suspected Unapproved <input type="checkbox"/>	<b>AGAINST DEPARTMENT/PROCESS</b>  <table style="width:100%;"> <tr> <td>Skid-tube <input type="checkbox"/></td> <td>Crosstube <input type="checkbox"/></td> <td>Water Jet <input type="checkbox"/></td> <td>Engineering <input type="checkbox"/></td> </tr> <tr> <td>Machining <input type="checkbox"/></td> <td>Small Fab <input type="checkbox"/></td> <td>Prod. Eng. Coord. <input type="checkbox"/></td> <td>Quality <input type="checkbox"/></td> </tr> <tr> <td>Thermoforming <input type="checkbox"/></td> <td>Finishing <input type="checkbox"/></td> <td>Rec/Store/Packaging <input type="checkbox"/></td> <td>Other <input type="checkbox"/></td> </tr> <tr> <td>Large Fab <input type="checkbox"/></td> <td>Composite <input type="checkbox"/></td> <td>Supplier <input type="checkbox"/></td> <td></td> </tr> </table>	Skid-tube <input type="checkbox"/>	Crosstube <input type="checkbox"/>	Water Jet <input type="checkbox"/>	Engineering <input type="checkbox"/>	Machining <input type="checkbox"/>	Small Fab <input type="checkbox"/>	Prod. Eng. Coord. <input type="checkbox"/>	Quality <input type="checkbox"/>	Thermoforming <input type="checkbox"/>	Finishing <input type="checkbox"/>	Rec/Store/Packaging <input type="checkbox"/>	Other <input type="checkbox"/>	Large Fab <input type="checkbox"/>	Composite <input type="checkbox"/>	Supplier <input type="checkbox"/>	
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Root Cause	Date	Step	Qty	Description of work order update or non-conformance	Initial Chief Eng	Action Description	Sign & Date	Verification	QC Inspector
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Material									
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Unapproved									

### FAULT CATEGORY

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**\*D4728-057\***

**Required Qty: 2.00**

IPP REV.

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D4728-057P		Purchased	No				Each	0.0000		23			
*D4728-057P*									**				
Ps7J1 Jumper													



Dart Aerospace Ltd.  
1270 Aberdeen Street  
Hawkesbury, ON K6A 1K7  
Tel: 613 632 9577  
Fax: 613 632 1053

## PURCHASE ORDER

Purchase Order ID **PO23736**

Purchase Order Date 4/9/2014

PO Print Date 4/29/2014

Page Number 1 of 6

Order From : VU-EAG002

EAGLE COPTERS MAINTENANCE LTD.  
823 MCTAVISH ROAD N E  
CALGARY, AB T2E 7G9  
CA

Ship To : DART AEROSPACE LTD  
1270 ABERDEEN  
HAWKESBURY, ON K6A 1K7  
CANADA

Contact Name  
Vendor Phone 403-250-7370

Ship To Contact  
Ship To Phone

Ship Via: FedEx PI collect  
Ship Acct:

Buyer Michael Gregoire  
Customer POID  
Customer Tax # 10127-2607  
Terms Net 30  
Currency USD  
FOB Destination-Collect

REVISED

Line Nbr	Reference Vendor Part Number Line Comments Delivery Comments	Description/ Mfg ID	Req Date/ Taxable Promise Date	CD	Req Qty/ Unit of Measure	PO Unit Price	Extended Price
1	D4728-057P  ***NOTE*** Manufacture as per drawing D4728 rev.D B116306	Ps7J1 Jumper	5/9/2014 Yes 5/9/2014		5.00 Each	\$350.00	\$1,750.00
Line Total:							\$1,750.00
2	D4728-057P  ***NOTE*** Manufacture as per drawing D4728 rev.D B116305	Ps7J1 Jumper	6/9/2014 Yes 6/9/2014		5.00 Each	\$350.00	\$1,750.00
Line Total:							\$1,750.00

Note:

4/29/2014



Work Order Number: 51208

Cabin Harnesses

*This Work Report forms part of this aircraft's permanent technical records - DO NOT DESTROY.*

Item: 1 PS7J1 JUMPER

**Squawk: 1.1**Discrepancy:Assemble D4728-057P As  
Per DWG D4728 Rev. D  
B116306Resolution:Assembled D4728-057P As  
Per DWG D4728 Rev. D  
B116306. Continuity tested  
serviceable.

1.1 Work Done By: Eric Olberg

*The maintenance described above has been performed in accordance with the applicable standards of airworthiness.***AMO 6-81** Signature: Graeme Rowe on 5/15/2014Parts:

Part Number	Description	Serial Number	Lot Number	Condition	Qty
350690-3	CONTACT		LT-14-001972	New	6
350781-1	CONNECTOR		LT-14-002299	New	1

**Squawk: 1.2**Discrepancy:Assemble D4728-057P As  
Per DWG D4728 Rev. D  
B116306Resolution:Assembled D4728-057P As  
Per DWG D4728 Rev. D  
B116306. Continuity tested  
serviceable.

1.2 Work Done By: Eric Olberg

*The maintenance described above has been performed in accordance with the applicable standards of airworthiness.***AMO 6-81** Signature: Graeme Rowe on 5/15/2014Parts:

Part Number	Description	Serial Number	Lot Number	Condition	Qty
350690-3	CONTACT		LT-14-001972	New	6
350781-1	CONNECTOR		LT-14-002299	New	1

**Squawk: 1.3**Discrepancy:Assemble D4728-057P As  
Per DWG D4728 Rev. D  
B116306Resolution:Assembled D4728-057P As  
Per DWG D4728 Rev. D  
B116306. Continuity tested  
serviceable.

1.3 Work Done By: Eric Olberg

*The maintenance described above has been performed in accordance with the applicable standards of airworthiness.***AMO 6-81** Signature: Graeme Rowe on 5/15/2014Parts:

Part Number	Description	Serial Number	Lot Number	Condition	Qty
350690-3	CONTACT		LT-14-001972	New	6
350781-1	CONNECTOR		LT-14-002299	New	1

\*\*\*\*\* Original Maintenance Releases and Independent Control Inspection details are stored electronically at \*\*\*\*\*

\*\*\*\*\* Eagle Copters Maintenance Ltd. in Calgary Alberta in the Corridor Software \*\*\*\*\*



Work Order Number: 51208

Cabin Harnesses

*This Work Report forms part of this aircraft's permanent technical records - DO NOT DESTROY.***Squawk: 1.4**Discrepancy:

Assemble D4728-057P As  
Per DWG D4728 Rev. D  
B116306

Resolution:

Assembled D4728-057P As  
Per DWG D4728 Rev. D  
B116306. Continuity tested  
serviceable.

**1.4** Work Done By: Eric Olberg*The maintenance described above has been performed in accordance with the applicable standards of airworthiness.***AMO 6-81** Signature: Graeme Rowe on 5/15/2014Parts:

Part Number	Description	Serial Number	Lot Number	Condition	Qty
350690-3	CONTACT		LT-14-001972	New	6
350781-1	CONNECTOR		LT-14-002299	New	1

**Squawk: 1.5**Discrepancy:

Assemble D4728-057P As  
Per DWG D4728 Rev. D  
B116306

Resolution:

Assembled D4728-057P As  
Per DWG D4728 Rev. D  
B116306. Continuity tested  
serviceable.

**1.5** Work Done By: Eric Olberg*The maintenance described above has been performed in accordance with the applicable standards of airworthiness.***AMO 6-81** Signature: Graeme Rowe on 5/15/2014Parts:

Part Number	Description	Serial Number	Lot Number	Condition	Qty
350690-3	CONTACT		LT-14-001972	New	6
350781-1	CONNECTOR		LT-14-002299	New	1

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